

▲ BioProducer41 Green

Single Use Gamma Irradiated Hollow Fiber Cartridges. Easy and Reliable



The **BioProducer Green** production scale hollow fiber cartridges are designed for biopharmaceutical concentration/diafiltration and clarification unit operations. With a surface area of 5.0 m², the **BioProducer41 Green** HF cartridge can accommodate batch volumes between 100L and 500L with a typical permeate flow rate of 150 to 300 L/hr for ultrafiltration applications and 100 to 200 L/hr for microfiltration applications.

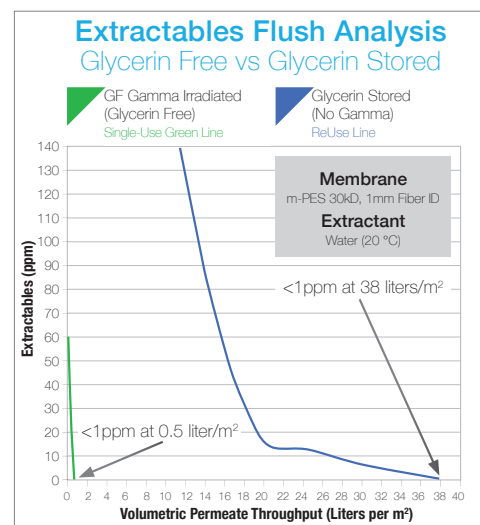
The **BioProducer Green** cartridges utilize WaterSep's antifouling, low binding, modified polyethersulfone membrane (m-PES) which provides a process flux and product recovery that exceeds other crossflow devices.

The **BioProducer41 Green** hollow fiber cartridges are offered with the same path length as other high performance WaterSep HF cartridges, which makes scale up and scale down easy and predictable.

BioProducer Green cartridges are also offered as part of fully integrated open architecture single use crossflow assemblies available with pressure sensors, flow meters, pumps, aseptic connectors and/or bags.

The **BioProducer41 Green** cartridges offer a true single use crossflow system that provides:

- Significant cost savings over traditional cassette formats.
- Gamma irradiated - ready to use - no pre-rinse.
- No humectants - 80% less extractables, see [Extractables Flush Analysis](#).
- No time-consuming cleaning validation.
- Reduced risk of cross contamination.
- Consistent membrane performance batch to batch.
- Self-contained – no assembly – no expensive hardware – no membrane installation.
- Every HF cartridge is integrity tested and has an individual lot number for easy traceability.



TYPICAL APPLICATIONS

- Clarification of **mammalian/CHO cell** cultures, providing maximum protein recovery.
- **Cell-harvest**. Excellent results have been achieved with both *E. Coli* whole cells and *E. Coli* lysates, as well as other microbial process streams.
- Concentration and purification of **vaccines**.
- Concentration and diafiltration of **gene therapy** products.
- Concentration/diafiltration of **monoclonal antibodies, recombinant proteins, biological macromolecules and peptides**.

BioProducer41 Green

ORDERING INFORMATION

Place orders online at www.watersep.net, or email purchase orders to orders@watersep.net, sales order confirmation to follow.

BioProducer41 Green HF Cartridge

0.5 mm Fiber ID*

SU XXX 05PR41 S3, 3/pkg

SU XXX 05PR41 S6, 6/pkg

*Not available in 0.65 μm

1.0 mm Fiber ID

SU XXX 10PR41 S3, 3/pkg

SU XXX 10PR41 S6, 6/pkg

2.0 mm Fiber ID*

SU XXX 20PR41 S3, 3/pkg

SU XXX 20PR41 S6, 6/pkg

53.80 ft² (5.0 m²)

*Available in 10K, 50K, 300K - 750K and 0.1 μm - 0.45 μm

Replace XXX with:

003 for 3K 100 for 100K 910 for 0.1 μm

005 for 5K 300 for 300K 920 for 0.2 μm

010 for 10K 500 for 500K 945 for 0.45 μm

030 for 30K 750 for 750K 965 for 0.65 μm

050 for 50K

SPECIFICATIONS

Cartridge Dimensions

3.50" (8.89 cm) x 44.49" (113.00 cm)

Membrane Surface Area

53.80 ft² (5.0 m²)

Molecular Weight Cut-off

3K, 5K, 10K, 30K, 50K, 100K, 300K, 500K, 750K

Membrane Pore Size

0.1 μm , 0.2 μm and 0.45 μm , 0.65 μm

Fiber ID

0.5 mm, 1.0 mm, 2.0 mm

MATERIALS OF CONSTRUCTION

The cartridge as assembled is USP Class VI compliant.

Membrane

Modified Polyethersulfone (m-PES)

Housing

White Polysulfone

Encapsulant

Epoxy

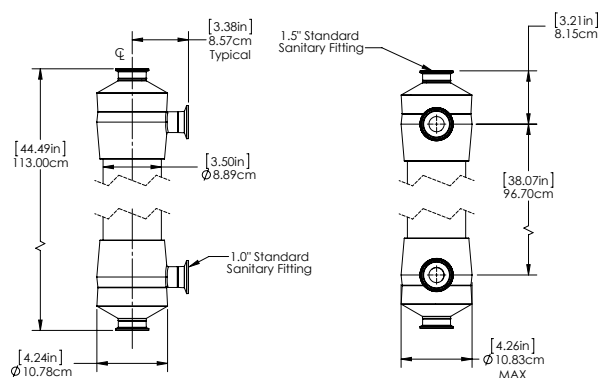
CONNECTIONS

Feed/Retentate

1.5" TC Standard Sanitary Fitting

Permeate

1.0" TC Standard Sanitary Fitting



Technical Support: experttalk@watersep.net
or call 508.970.0089 x 204.